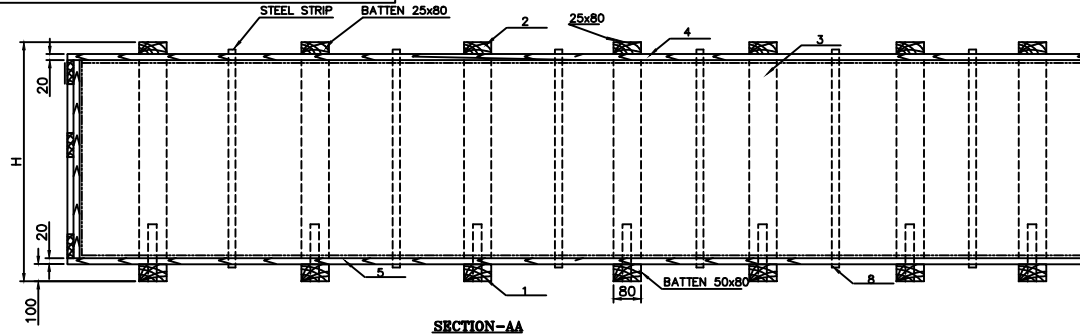
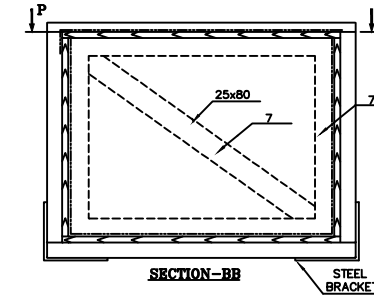


SHT. OF

DRG. NO.

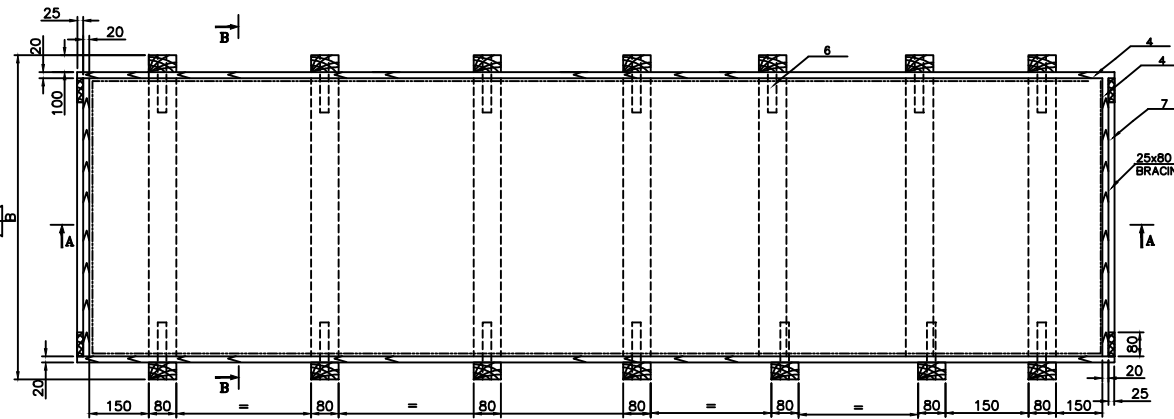


SECTION-AA

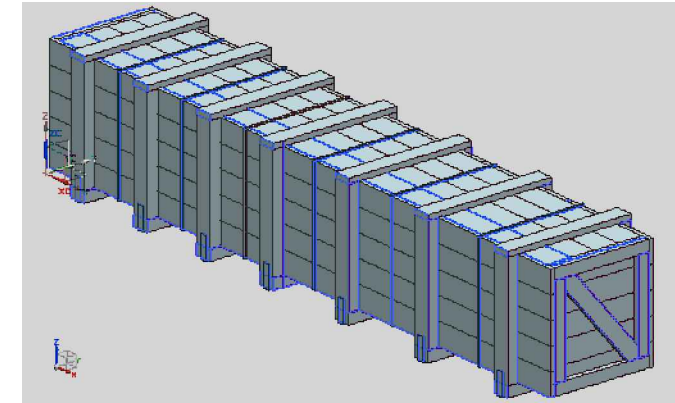


SECTION-BB

STEEL BRACKETS



PLAN AT-PP



8	STEEL STRIP	0.8mm Thk	As per Box Size
7	BRACING AT EACH ENDS	25 X 80	10
6	STEEL BRACKET GALVANIZING/BLACKENING	200X200X30X3.15	8
5	BOTTOM PLANKS (min 100mm width)	25mm THICK	As per Box Size
4	SIDES & TOP PLANKS(min 100mm width)	20mm THICK	As per Box Size
3	STRUT VERTICAL	80 X 100	8
2	SKIDS TOP	25 X 80	4
1	SKIDS BOTTOM	80 X 100	4

TYPE OF PRODUCT (ABOVE 0.2 Cu.Mtrs TO 1.0 Cu.Mtrs ONLY)
OR
NAME OF CUSTOMER/PROJECT ITEM WEIGHT < 600 KGS

DRN.	NAME	SIGN.	DATE	NO.OF VAR.
CHD.	MADHU		01.05.13	
APPD.	RAAGHAV		01.05.13	
	KOUSHIK		01.05.13	

DEPT. CPDC	UNTOL. DIMS. GR.	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE 840	Ø/M/f	NTS	-NA-			

TITLE
NAILED CASES MEDIUM
VAR:05

CARD CODE	DRAWING NO.	REV.
	2-CPDC-040	00
	SHT. No	NO. OF SHT.

NOTE FOR INDIGENOUS PAKCING CASES:

1. OUT SIDE DIMENSIONS LxBxH ARE TOBE MAINTAINED CORRECTLY.
2. BOTTOM PLANKS/RUNNERS AS PER SPEC HY51463 (NEEM, MADDI & ASSAM PINE ALSO CAN BE USED). SPEC AA51401 CAN USED FOR SIDE & TOP PLANKES ONLY AND NOT FOR BOTTOM PLANKS/RUNNERS
3. PACKING CASE TO BE LINED WITH HESSIAN BITUMEN KRAFT PAPER LDPE 100 GSM AT SIDES, BOTTOM INSIDE AND TOP. OUTSIDE TOP IS TO BE TURNED 80MM ON SIDES AND FIXED
4. PLANKS 25mm THICK AT BOTTOM AND 20mm AT SIDES AND TOP PLANKS.
5. M.S LIFTING ANGLES TO BE FIXED AT SUITABLE PLACES.
6. TOLERANCE IS OF + / - 10 mm ON LENGTH, WIDTH & HEIGHT OF PACKING CASE.
7. TOLERANCE IS +/- 3 MM ON THICKNESS OF PLANKS & RUNNERS,
8. GAPS BETWEEN PLANKS SHOULD NOT EXCEED 2MM.